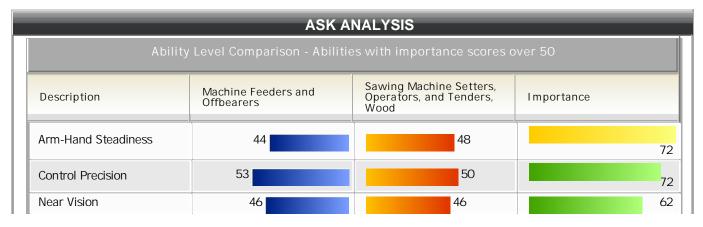
TORQ Analysis of Machine Feeders and Offbearers to Sawing Machine Setters, Operators, and Tenders, Wood

				INPUT	SEC	TION	:					
Transfer	Title				O)* NET	F	Iters				
From Title:	Machi	Machine Feeders and Offbearers				3-7063.	OO A	oilities:		ortance eL: 50		Weight: 1
To Title:	Sawir and T	ng Macl enders	nine Set , Wood	tters, Operator	s, 5	1-7041.	00 SI	(ills:		ortance eL: 69		Weight: 1
Labor Market Area:		e Statev					Kı	nowledge:	Imp	ortance el: 69		Weight: 1
				OUTPU	T SE	CTIO	N:					
Grand 7	ΓOR(2:										90
Ability TORQ				Skills TORQ				Knowled	dge TO	DRQ		
Level			95	Level			85	Level				91
Gaps To N	larrow i	f Possil	ole	Upgra	ide Thes	hese Skills Kno			owledge	to Add		
Ability	Lavial	Con	Impt	Skill	Level	Gap	Impt	Knowle				Impt
,	Level	Gap	ппрі	JKIII			•	KIIOVVIC	edge	Level	Gap	Tillpt
Oral Comprehension	40	6	56	Operation and Control	53	1	71			Level e Upgrad		
Oral	40		<u> </u>	Operation	53	1	•					
Oral Comprehension Oral	48	6	56	Operation	53	1	•					
Oral Comprehension Oral Expression Arm-Hand	48	6	56 56	Operation	53	1	•					
Oral Comprehension Oral Expression Arm-Hand Steadiness Problem	48 48 48	6 6 4	56 56 72	Operation	53	1	•					
Oral Comprehension Oral Expression Arm-Hand Steadiness Problem Sensitivity Deductive	48 48 48 42	6 6 4 3	56 56 72 53	Operation	53	1	•					

level difference between Machine Feeders and Offbearers and Sawing Machine Setters, Operators, and Tenders, Wood.



Finger Dexterity	46	42	5
Oral Comprehension	42	48	5
Oral Expression	42	48	5
Manual Dexterity	46	42	5
Problem Sensitivity	39	42	5
Multilimb Coordination	46	46	5
Trunk Strength	44	41	5
Deductive Reasoning	37	39	5
Inductive Reasoning	37	39	5
Category Flexibility	39	41	5
Selective Attention	44	41	5
Rate Control	44	34	5
Speech Clarity	35	35	5
Skill	Level Comparison - Abilities Machine Feeders and Offbearers	Sawing Machine Setters, Operators, and Tenders,	er 69
·	Officearers	Wood	
Operation and Control	52	53	
Knowled	ge Level Comparison - Know	vledge with importance scor	es over 69
Description	Machine Feeders and Offbearers	Sawing Machine Setters, Operators, and Tenders, Wood	Importance

Rela	ted Work Experience Compari	son	Required Edu	ication Level Compa	nrison
Description	Machine Feeders and Offbearers	Sawing Machine Setters, Operators, and Tenders,	Description	Machine Feeders and Offbearers	Sawing Machine Setters, Operators, and Tenders, Wood
		Wood	Doctoral	0%	0%
10+ years	0%	1%	Professional Degree	0%	0%
8-10 years	0%	0%	Post-Masters Cert	0%	O%
6-8 years	0%	0%	Master's Degree	0%	0%
4-6 years	0%	0%	Post-Bachelor Cert	O%	0%
2-4 years	0%	8%	Bachelors	0%	0%
1-2 years	8%	11%	AA or Equiv	7%	0%
6-12	0%	13%	Some College	0%	1%
months 3-6 months	11%	12%	Post-Secondary Certificate	8%	10%
1-3 months	3%	12%	High Scool Diploma		40%
0-1 month	26%	11%	or GED	61%	4070
None	48%	29%	No HSD or GED	22%	48%
Machine Feed	ders and Offbearers		Sawing Machine Setters	s, Operators, and Te	enders, Wood
	Most Commo	on Education	al/Training Requiremer	rt:	
Short-term or	n-the-job training		Moderate-term on-the-jo	ob training	



1 - Job Zone One: Little or No Preparation Needed

No previous work-related skill, knowledge, or experience is needed for these occupations. For example, a person can become a cashier even if he/she has never worked before.

These occupations may require a high school diploma or GED certificate. Some may require a formal training course to obtain a license.

Employees in these occupations need anywhere from a few days to a few months of training. Usually, an experienced worker could show you how to do the job.

2 - Job Zone Two: Some Preparation Needed
Some previous work-related skill, knowledge, or experience
may be helpful in these occupations, but usually is not
needed. For example, a teller might benefit from
experience working directly with the public, but an
inexperienced person could still learn to be a teller with

These occupations usually require a high school diploma and may require some vocational training or job-related course work. In some cases, an associate's or bachelor's degree could be needed.

Employees in these occupations need anywhere from a few months to one year of working with experienced employees.

Tasks

Machine Feeders and Offhearers

Core Tasks

Generalized Work Activities:

- Handling and Moving Objects Using hands and arms in handling, installing, positioning, and moving materials, and manipulating things.
- Performing General Physical Activities -Performing physical activities that require considerable use of your arms and legs and moving your whole body, such as climbing, lifting, balancing, walking, stooping, and handling of materials.
- Inspecting Equipment, Structures, or Material - Inspecting equipment, structures, or materials to identify the cause of errors or other problems or defects.
- Monitor Processes, Materials, or Surroundings - Monitoring and reviewing information from materials, events, or the environment, to detect or assess problems.
- Controlling Machines and Processes -Using either control mechanisms or direct physical activity to operate machines or processes (not including computers or vehicles).

Specific Tasks

Occupation Specific Tasks:

- Add chemicals, solutions, or ingredients to machines or equipment as required by the manufacturing process.
- Clean and maintain machinery, equipment, and work areas to ensure proper functioning and safe working conditions.
- Fasten, package, or stack materials and products, using hand tools and fastening equipment.
- Identify and mark materials, products, and samples, following instructions.
- Inspect materials and products for defects, and to ensure conformance to

Sawing Machine Setters, Operators, and Tenders, Wood

Core Tasks

little difficulty.

Generalized Work Activities:

- Controlling Machines and Processes -Using either control mechanisms or direct physical activity to operate machines or processes (not including computers or vehicles).
- Handling and Moving Objects Using hands and arms in handling, installing, positioning, and moving materials, and manipulating things.
- Inspecting Equipment, Structures, or Material - Inspecting equipment, structures, or materials to identify the cause of errors or other problems or defects.
- Performing General Physical Activities -Performing physical activities that require considerable use of your arms and legs and moving your whole body, such as climbing, lifting, balancing, walking, stooping, and handling of materials.
- Monitor Processes, Materials, or Surroundings - Monitoring and reviewing information from materials, events, or the environment, to detect or assess problems.

Specific Tasks

Occupation Specific Tasks:

- Adjust bolts, clamps, stops, guides, and table angles and heights, using hand tools.
- Adjust saw blades, using wrenches and rulers, or by turning handwheels or pressing pedals, levers, or panel buttons.
- Clear machine jams, using hand tools.
- Count, sort, and stack finished workpieces.
- Cut grooves, bevels, and miters, saw curved or irregular designs, and sever or shape metals, according to specifications or work orders.
- Dispose of waste material after completing work assignments.



specifications.

- Load materials and products into machines and equipment, or onto conveyors, using hand tools and moving devices.
- Open and close gates of belt and pneumatic conveyors on machines that are fed directly from preceding machines.
- Push dual control buttons and move controls in order to start, stop, or adjust machinery and equipment.
- Record production and operational data, such as amount of materials processed.
- Remove materials and products from machines and equipment, and place them in boxes, trucks or conveyors, using hand tools and moving devices.
- Shovel or scoop materials into containers, machines, or equipment for processing, storage, or transport.
- Transfer materials and products to and from machinery and equipment, using industrial trucks or hand trucks.
- Weigh or measure materials or products to ensure conformance to specifications.

Detailed Tasks

Detailed Work Activities:

- attach or mark identification onto products or containers
- clean equipment or machinery
- clean rooms or work areas
- examine products or work to verify conformance to specifications
- load or unload material or workpiece into machinery
- load, unload, or stack containers, materials, or products
- maintain production or work records
- measure, weigh, or count products or materials
- move or fit heavy objects
- operate hoist, winch, or hydraulic boom
- perform safety inspections in manufacturing or industrial setting
- sort manufacturing materials or products
- use hand or power tools

- Examine blueprints, drawings, work orders, or patterns to determine equipment set-up and selection details, procedures to be used, and dimensions of final products.
- Examine logs or lumber in order to plan the best cuts.
- Guide workpieces against saws, saw over workpieces by hand, or operate automatic feeding devices to guide cuts.
- Inspect and measure workpieces to mark for cuts and to verify the accuracy of cuts, using rulers, squares, or caliper rules.
- Inspect stock for imperfections and to estimate grades or qualities of stock or workpieces.
- Lubricate and clean machines, using wrenches, grease guns, and solvents.
- Measure and mark stock for cuts.
- Monitor sawing machines, adjusting speed and tension and clearing jams to ensure proper operation.
- Mount and bolt sawing blades or attachments to machine shafts.
- Operate panelboards of saw and conveyor systems to move stock through processes, and to cut stock to specified dimensions.
- Position and clamp stock on tables, conveyors, or carriages, using hoists, guides, stops, dogs, wedges, and wrenches.
- Pull tables back against stops, and depress pedals to advance cutterheads that shape stock ends.
- Select saw blades, types and grades of stock, and cutting procedures to be used, according to work orders or supervisors' instructions.
- Set up, operate, or tend saws and machines that cut or trim wood to specified dimensions, such as circular saws, band saws, multiple-blade sawing machines, scroll saws, ripsaws, and crozer machines.
- Sharpen blades or replace defective or worn blades and bands, using hand tools.
- Trim lumber to straighten rough edges and remove defects, using circular saws.
- Unclamp and remove finished workpieces from tables.
- Unload and roll logs from trucks to sawmill decks or to carriages, or move logs in ponds, using pike poles.

Detailed Tasks

Detailed Work Activities:

- adjust production equipment/machinery setup
- clean equipment or machinery
- examine products or work to verify conformance to specifications



- fell or buck trees
- grade, classify, or sort products according to specifications
- inspect machinery or equipment to determine adjustments or repairs needed
- install equipment or attachments on machinery or related structures
- load or unload material or workpiece into machinery
- load, unload, or stack containers, materials, or products
- maintain consistent production quality
- measure, weigh, or count products or materials
- move or fit heavy objects
- operate hoist, winch, or hydraulic boom
- operate woodworking equipment/machinery
- read blueprints
- read specifications
- read technical drawings
- read work order, instructions, formulas, or processing charts
- recognize wood species characteristics
- set up production equipment or machinery
- sort manufacturing materials or products
- understand technical operating, service or repair manuals
- use chain saws
- use fire suppression equipment
- use hand or power tools
- use precision measuring tools or equipment

	Labor Market Comparison								
Description	Machine Feeders and Offbearers	Sawing Machine Setters, Operators, and Tenders, Wood	Difference						
Median Wage	\$ 26,820	\$ 24,790	\$(2,030)						
10th Percentile Wage	\$ 19,120	\$ 18,890	\$(230)						
25th Percentile Wage	N/A	N/A	N/A						
75th Percentile Wage	\$ 29,840	\$ 29,970	\$ 130						
90th Percentile Wage	\$ 35,200	\$ 35,380	\$ 180						
Mean Wage	\$ 26,870	\$ 25,920	\$(950)						
Total Employment - 2007	480	700	220						
Employment Base - 2006	485	765	280						
Projected Employment - 2016	378	706	328						



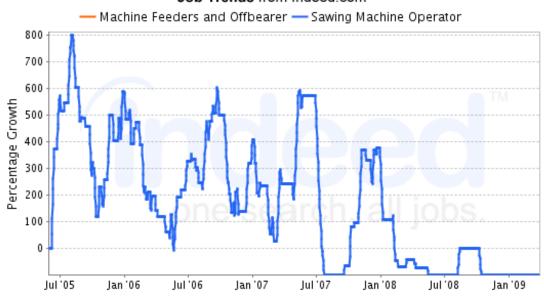
Projected Job Growth - 2006-2016	-22.1 %	-7.7 %	14.4 %
Projected Annual Openings - 2006-2016	9	15	6

National Job Posting Trends

Trend for Machine Feeders and Offbearers

Trend for Sawing Machine Setters, Operators, and Tenders, Wood

Job Trends from Indeed.com



Data from Indeed

Recommended Programs

Cabinet Maker and Millworker

Cabinetmaking and Mllwork/Mllwright. A program that prepares individuals to apply technical knowledge and skills to set up, operate and repair industrial woodworking machinery, and to use such machinery to design and fabricate wooden components and complete articles.

No schools available for the program

Maine Statewide Promotion Opportunities for Machine Feeders and Offbearers								
O* NET Code	Title	Grand TORQ	Job Zone	Employment	Median Wage	Difference	Growth	Annual Job Openings
53-7063.00	Machine Feeders and Offbearers	100	1	480	\$26,820.00	\$0.00	-22%	9

51-9041.00	Extruding, Forming, Pressing, and Compacting Machine Setters, Operators, and Tenders	90	2	260	\$28,330.00	\$1,510.00	-7%	5
51-9196.00	Paper Goods Machine Setters, Operators, and Tenders	90	2	910	\$38, 230.00	\$11,410.00	-26%	23
51-9051.00	Furnace, Kiln, Oven, Drier, and Kettle Operators and Tenders	88	2	300	\$32,980.00	\$6,160.00	-18%	9
51-2021.00	Coil Winders, Tapers, and Finishers	88	2	90	\$31,910.00	\$5,090.00	-53%	1
51-9032.00	Cutting and Slicing Machine Setters, Operators, and Tenders	87	2	710	\$31,350.00	\$4,530.00	-23%	12
51-9191.00	Cementing and Gluing Machine Operators and Tenders	87	1	80	\$27,620.00	\$800.00	-15%	2
51-4023.00	Rolling Machine Setters, Operators, and Tenders, Metal and Plastic	87	2	0	\$33,460.00	\$6,640.00	O%	0
51-4122.00	Welding, Soldering, and Brazing Machine Setters, Operators, and Tenders	87	2	120	\$36,960.00	\$10,140.00	2%	3
51-9121.00	Coating, Painting, and Spraying Machine Setters, Operators, and Tenders	87	2	850	\$38,860.00	\$12,040.00	-26%	19
51-5021.00	Job Printers	86	3	140	\$31,890.00	\$5,070.00	-10%	2
51-9023.00	Mixing and Blending Machine Setters, Operators, and Tenders	86	1	420	\$36,040.00	\$9,220.00	-9%	7
51-4032.00	Drilling and Boring Machine Tool Setters, Operators, and Tenders, Metal and Plastic	85	2	100	\$33,030.00	\$6,210.00	-22%	2



51-4034.00	Lathe and Turning Machine Tool Setters, Operators, and Tenders, Metal and Plastic	85	3	110	\$34, 350.00	\$7,530.00	-9%	2
51-4121.07	Solderers and Brazers	85	2	1,610	\$38,030.00	\$11,210.00	7%	49

Top Industries for Sawing	, Machin	e Setters, O	perators, an	d Tenders, Wood	
Industry	NAICS	% in Industry	Employment	Projected Employment	% Change
Other wood product manufacturing	321900	26.55%	17,269	17,901	3.66%
Sawmills and wood preservation	321100	25.90%	16,845	14,856	-11.81%
Veneer, plywood, and engineered wood product manufacturing	321200	12.25%	7,969	9,546	19.78%
Self-employed workers, primary job	000601	7.11%	4,624	5,419	17.19%
Wood kitchen cabinet and countertop manufacturing	337110	5.97%	3,881	4,726	21.79%
Household and institutional furniture manufacturing	337120	5.22%	3, 395	2,842	-16.30%
Office furniture (including fixtures) manufacturing	337200	3.32%	2,159	2,233	3.43%
Lumber and other construction materials merchant wholesalers	423300	2.03%	1,317	1,664	26.35%
Building material and supplies dealers	444100	1.42%	922	1,296	40.57%
Employment services	561300	1.09%	708	985	39.22%
Self-employed workers, secondary job	000602	0.90%	584	640	9.51%
Motor vehicle parts manufacturing	336300	0.25%	163	143	-12.42%
Motor vehicle body and trailer manufacturing	336200	0.24%	157	169	7.63%
Management of companies and enterprises	551100	0.12%	80	102	26.80%

Top Industries	s for Mac	chine Feede	rs and Offbe	arers	_
Industry	NAICS	% in Industry	Employment	Projected Employment	% Change
Printing and related support activities	323100	8.45%	12,487	8,904	-28.69%
Newspaper publishers	511110	6.58%	9,719	7,493	-22.90%
Converted paper product manufacturing	322200	6.30%	9,315	7,036	-24.47%
Other wood product manufacturing	321900	5.62%	8, 311	7,048	-15.19%
Plastics product manufacturing	326100	4.99%	7,369	7,030	-4.60%
Sawmills and wood preservation	321100	4.82%	7,129	5,144	-27.84%



Veneer, plywood, and engineered wood product manufacturing	321200	4.54%	6,716	6,582	-2.00%
Animal slaughtering and processing	311600	3.07%	4,541	4,664	2.71%
Pharmaceutical and medicine manufacturing	325400	2.77%	4,088	4,637	13.42%
Bakeries and tortilla manufacturing	311800	2.52%	3,716	3,417	-8.07%
Coating, engraving, heat treating, and allied activities	332800	1.91%	2,829	2,087	-26.23%
Pulp, paper, and paperboard mills	322100	1.76%	2,595	1,620	-37.57%
Fruit and vegetable preserving and specialty food manufacturing	311400	1.62%	2,389	1,949	-18.40%
Household and institutional furniture manufacturing	337120	1.43%	2,112	1,447	-31.52%
Glass and glass product manufacturing	327200	0.98%	1,450	1,139	-21.48%